

Welcome to the Webinar

A Deep Dive into Advanced Analytics Model Review and Validation



Speaker Introduction



PRINCETON CONSULTANTS

Information Technology and Management Consulting



- Dr. Irv Lustig
 - Optimization Principal, Princeton Consultants
 - Lead Optimization Consulting Sales and Optimization Project Implementations
 - Former Positions
 - CPLEX Optimization, Inc. Director of Numerical Optimization
 - ILOG, CPLEX Product Manager, eventually Vice President, ILOG Direct
 - IBM, Worldwide Optimization and Supply Chain Technical Sales Leader, then Manager of Optimization and Mathematical Software at IBM Research
 - Ph.D. in Operations Research, Stanford University
 - Ph.D. Advisor: George Dantzig
 - INFORMS Certified Analytics Professional



Speaker Introduction

- Ugo Feunekes, M.Sc.F
 - Co-Founder and CTO of Remsoft
 - · Chief architect of Remsoft's suite of software
 - Leads Remsoft's research and development program and overall product development
 - Holds Bachelors and Masters of Science in Forestry, as well as a Bachelors
 of Mathematics and Computer Science
 - Experienced trainer and modeler with a depth of knowledge and experience in the realm of fire behavior, forest management, and asset lifecycle optimization.
 - Edelman Laureate
 - Taking the Politics out of Paving: Achieving Transportation Asset Management through O.R. (2010)







About Princeton Consultants (www.princeton.com)





PRINCETON CONSULTANTS

Information Technology and Management Consulting



- Stability: over 35 years in business; over 1600 successful completed projects
- Clients: Industrial companies and their Logistics providers
- Analytics-focused Professional Staff: 85 full-time consultants, 2/3rds with graduate STEM degrees; plus network of top independent consultants and university professors. 50+ experienced data scientists/developers
- Experience: Senior Staff (top 28 consultants) average 15+ years experience; Firm Leadership (9 Directors) average 20+ years experience

Princeton Clients: Diversified Industries



WALLENIUS WILHELMSEN LOGISTICS



NETJETS



Advanced Analytics Model Review & Validation

A Quality Assurance Service for Analytics Leaders



Benefits of the Service



 Validate and improve optimization and predictive models with an expert third party review

- Uncover new ideas for improvement
- Benchmark your models and group against best practices
- Give business leaders more confidence in your solutions
- Help your specialists improve their development skills



Important Questions Addressed by Us



- What is a correct model?
 - What makes a model "correct"?
- What data is being integrated and how?
- How are solutions published and used in the business?
- What validation was done to see that the model met the needs of the business?
- How sensitive are the answers to the inputs?
- How often is the quality of models assessed, considering the changing nature of the data and the business?
- Did the implemented model reflect the intentions of the practitioner?
- Is data captured to allow models to be evaluated and tested outside of an operational system?
- If algorithms use random number generation techniques, are the random number sequences reproducible?



Engagement Summary



- Interview stakeholders from business and analytics development to understand business problem and context
- Review of existing models and procedures
- Review of data sources
- Implementation of models in alternative technologies to compare results
 - Languages, Solver, Analytics Engines
- Experiments with models to uncover issues
- Report of findings with suggestions for improvements and possible further investigation



Sample Optimization Questions



- If the problem has multiple optimal solutions, how does the chosen algorithm affect the variability in the answers?
- Could data be presented that would make the model infeasible?
- Are best practices followed for generating values passed to the model?
 - Precision vs. Accuracy
- If the solver is integrated into an application, have all appropriate exceptions been trapped?
- Were best practices observed to facilitate future model updates?
- Will the model scale as the dimensions of input data change?
- Is the underlying solver being used in the best way possible?
- For mixed integer programming, is pure optimality really needed?
- Would an alternate model yield better performance?



Understand how data feeds the system



- Two sources of data
 - Automatic feeds
 - Continually check the assumptions



- User inputs
 - · Create automatic alerts for data that falls outside control limits

Budget	\$40,500,000
Budget	\$50,400,300,200,000



It's All About the Data!



Problem: Users do not distinguish between bad data and bugs

- A bad recommendation means "it doesn't work"
- Result: can't verify; long validation cycles; frustration



- Clarity of "why" includes the incoming data
- Allow users to easily change the data where possible







Princeton Optimization Implementation Verification Methodology





- Create formal
 Optimization
 Algorithm Metrics
 (OAMs)
- Compute OAMs of current implementation
- Identify system

 failure and under performance areas;
 Aggregate results;
 Compare to previous
 results
- Determine adversarial stress conditions

- Research and identify improvement strategies to algorithms
- Improve optimization solution quality, efficiency, robustness; Re-run
- Pass current implementation on for integration and testing
- Integrate implementation into application and processes for formal QA testing and production



Simulation: A Tool to Help with Model Validation



- Build a simulator of data inputs
- Good simulation packages allow you to create graphical views of solutions that help end users
 validate the analytics
- Allows robust testing, especially with operational systems
 - 1. Validate data quality and completeness
 - 2. Iron out interface design kinks
 - 3. Fine tune the model
 - 4. Gain end user buy-in



Analytics Magazine, July/August, 2018



How to avoid chaos in the field by combining simulation and optimization.









REMSØFT®

Enabling clients to solve complex problems.... smarter



REMS(**)FT**[®]

Recognized Worldwide as the INDUSTRY STANDARD in Forestry Planning and Scheduling.

More than half a billion acres of land managed globally. SUSTAINABILY.

150+ Clients in 15 Countries Corporations Consultants Governments Financial Institutions

Universities

Expert Team With Ongoing Investment in R&D

- Continued development of cloud platform and SaaS products
 - Core IP & algorithms for modelling & optimization
- Systematic, Iterative Process to engage customers & proven implementation methodology

REMS(**)FT**[®]





Remsoft Technology



Two advanced platforms for optimized planning and decision support

- Woodstock Modeling Platform
 for the desktop
- Remsoft Rise Platform for the cloud

Together they provide the foundation for all of our planning solutions.

REMS(**)FT**[®]



Software to schedule, manage and visualize high-value decisions

Woodstock Modeling Platform

Technology Components

- Modelling engine: syntax, editor, algorithms
- Allocation Optimizer: products to destinations
- Spatial Optimizer: spatial scheduling
- Regimes: Multi-period scheduling
- Solver (OEM)





Remsoft's Engagement with Princeton



Background

- Highly complex models, primarily MIP
 - Optimize a model with 944,490 rows, 4,765,013 columns and 24,439,033 nonzeros
 - Variable types: 4,578,017 continuous, 186,996 integer (0 binary)
- Wide ranging planning challenges
 - Crew scheduling
 - Transportation / Harvesting
 - Long term (100 year) sustainable forest/habitat management plan
- Frequent data refresh even while building and testing models

REMS(**)FT**[®]

Remsoft's Engagement with Princeton



The Issue

- Unreasonably long solve times
 - Days or longer when short term decisions are required
 - Frequent infeasibilities
- Unpredictable solve times
 - Different Gurobi tuning parameters required for different models what works for one model does not work for another
 - Adding a single additional constraint makes solving impossible.... sometimes
- Client reluctant to simplify model or reduce constraints

REMS(**)FT**[®]

Our question for Princeton Consultants:



What's happening? What is causing these issues?

- Are there things we could tweak in our modeling platform to improve solver performance?
- Are there better ways to structure some of these models?
- Can we improve Gurobi performance by changing parameters?
- Are there best practices you can share?



Precision vs. Accuracy



Standard Recommendation

• Use double precision in representing values for an application

Issue

• The double precision value may be too precise with respect to the business problem!

Example from Remsoft Application:

- Estimate amount of wood boards to 2 digits of accuracy after decimal point
- Multiply and divide by other data, such as rates and percentages to get hectares of forest
 - Could get a value such as 45.123456
- Constraint on hectares could be asking for accuracy down to the square micrometer!

Carefully consider the accuracy required in satisfying constraints, and possibly use <u>less</u> precision

• E.g., round numbers to 2 digits after decimal

Important to Consider when computing data and representing expressions related to money

• Do the constraints/objectives need accuracy to the pennies when values are in the millions of dollars?

Multiple Objectives



- Remsoft
 - · Has the ability to specify "goals"
 - Customers typically used blended objectives
 - Blended objectives could be mixing different unrelated quantities
 - E.g. Costs in Dollars and Area in Hectares
 - Blended objectives can create numerical difficulties for solvers
 - Princeton recommended a hierarchical approach
- Gurobi supports multiple objectives
 - Two approaches
 - Blended
 - Hierarchical
- In general, Princeton finds that hierarchical approaches can more easily be mapped to business requirements



Constraint Violations and Normalizing Units



- Consider the following two constraints:
 - X ≥ 1500 Y ≥ 40
- Remsoft system allows user to say these are soft constraints and solve by creating an objective that measures the total constraint violation
- If weighted equally, values of X and Y of 1490 and 30, respectively, are considered equal violations of the two constraints
- Might be better to normalize the constraints, and use a percent violation:
 - X/1500 ≥ 1
 - Y/40 ≥ 1
- Or appropriately weight the constraints in the penalty function

Modeling Recommendations: Add Extra Constraints



- For one MIP model, variables that were implicitly binary due to a combination of constraints were not declared as binary
- Gurobi Presolve did not figure out that those variables were supposed to be binary with the constraints as the model was formulated
- By specifying those variables to be binary, and creating additional constraints to link those binaries with other variables, Gurobi could branch on those variables and create stronger cuts
- Gurobi Presolve created a smaller problem, and solution times were significantly decreased (from hours to minutes)



Diagnose Performance Issues Via Relaxation



- One Remsoft model had the following characteristics:
 - Binary decision variable V(m, p) represents whether a machine *m* is used for work in period *p*.
 - Requirement that if machine m is used for work in period p, then at least n machines are used in that period, effectively:

 $Machines(p) = 0 \text{ OR } n \leq Machines(p) \leq n + 1$

• Equivalent representation is

 $n V(m, p) \le Machines(p)$ $Machines(p) \le (n + 1)V(m, p)$

- The variables V(m, p) appear elsewhere in the model
- Model took many hours (overnight) to get any reasonable solution
- If V(m, p) was relaxed to no longer be integer, Gurobi solved model to 1% gap in 39 minutes
- One can conclude that these variables are what make the problem difficult
- Leads to an alternate formulation of the model that introduces new variables and constraints that interact with the V(m, p) variables that should generate stronger cuts for Gurobi

PRINCETON CONSULTANTS Copyright 2019, Gurobi Optimization, Inc., Princeton Consultants and Remsoft REM



Remsoft



Following the engagement

Remsoft

- Made programming changes to address some of the rounding issues identified. Users now have the
 option to "turn on" this feature
- Increased model debugging tools to manipulate/analyse matrices
- Employed best practices for modeling both within our company and in the work we do with our clients
- Added Princeton recommendations to our model audit service



Conclusion



- Deployment of Optimization Models Requires
 - Optimization Modeling and Algorithmic expertise
 - Testing expertise
 - Software engineering expertise
- An independent review can assure that your models are delivering the value you expect
 - Deployment in real-time systems can be a challenge to get right
- What percentage of your models have errors??

